add
addition
more
plus
make
sum
total
altogether
How many more to make...?

How many more is... than...?

How much more is...?
subtract
take away
minus
leave
less

difference between
How many are left over?

How many less is... than...?

How much fewer is...?
is the same as
equals
balance
multiplication
lots of
groups of
times
multiply
multiplied by
multiple of
repeated addition
array
share
share equally
divide
equal groups of
divided by
divided into